



D5584-1 DOUBLER

NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.081 THICK PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209 REF DART SPEC M2024T3S
- 2) FINISH: ANODIZE PER MIL-A-8625, TYPE II, CLASS 2, COLOR = BLACK PRIME GREY PER QSI 005, 4.2.1.3.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.44 lbs

RELEASED

2018 MAR 07
ECS 18-933

APPROVED

| A | NEW ISSUE | RF | 17.11.01 |
|------------|-------------|--------------------------|--------------|
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | AJS | DART AEROSPACE USA, INC. | |
| DRAWN | RF | | |
| CHECKED | VS | DRAWING NO. | |
| MFG. APPR. | JFS | D5584 | REV. A |
| APPROVED | HS | TITLE | SHEET 1 OF 1 |
| DE APPR. | CP | DOUBLER | SCALE NTS |
| DATE | 17.11.01 | | |

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